



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D4918-5

Job Sheet 170681



Part No: D4918-5

Job Qty: 6 ea **7**

Part Name: Wearplate Center Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/18/18

Job Tracking No:

Created By: Jason Leroux

Due Date: 1/31/18

Type: Stock

Description:

Note: DWG REV B SHEET 1 IPP REV:A 13.12.09 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	1/30/18	1/30/18	0.00	0.00	Start Up Waterjet		OK 18/01/29
100	Waterjet	6 pcs	1/30/18	1/30/18	0.00	1.22	Waterjet1		OK 18/01/29
110	QC	6 pcs	1/30/18	1/30/18	0.00	0.00	QC2 Waterjet-1		OK 18/01/29
120	QC	6 pcs	1/30/18	1/30/18	0.00	0.00	QC8-5		OK 18/01/29
130	Brake NC	6 pcs	1/30/18	1/30/18	0.00	0.22	Brake NC 1		DAS 38
140	QC	6 pcs	1/30/18	1/30/18	0.00	0.00	QC5		38
150	SprayPaint	6 pcs	1/31/18	1/31/18	0.00	0.12	Spray Paint		AP 18-02-13
160	QC	6 pcs	1/31/18	1/31/18	0.00	0.00	QC5		38
170	Packaging	6 pcs	1/31/18	1/31/18	0.00	0.00	Packaging3-2		14 18-2-13
180	QC21-SA	6 Ea	1/31/18	1/31/18	0.00	0.00	QC21		DAS 21

Part Op 110 - QC2- Inspect parts off machine FAI/FAIB

Descriptions: 120 - QC8- Inspect parts - second check

140 - QC5- Inspect part completeness to step on W/O

160 - QC5- Inspect part completeness to step on W/O

170 - Identify as per dwg & Stock Location:

180 - QC21- Final Inspection - Work Order Release

FEB 14 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	3.9600 sf (.66 ea)	90-Start up Operation	

Rockguard 138741

Part Specifications

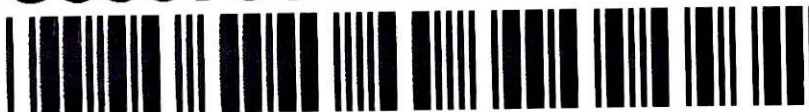
Specifications could not be found.

Plex 1/18/18 12:43 PM dart.leroux.jason

DART
AEROSPACE
S036799

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Wearplate Center Aft

PART NO: D4918-5

Original Serial #: S036799

Revision:

Operation: Start up Operation 01/30/18

Change No:

Job No: 170681

